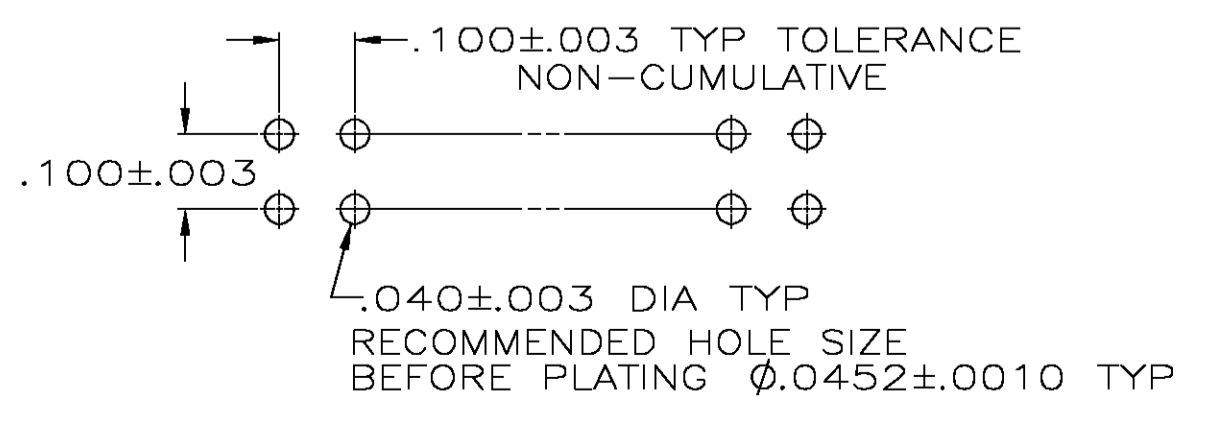


- 1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 3 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 4 FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184±.016.
- 5  $\phi .020$  (M) FOR KINKED TAILS.
- 6 .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL.
- 7 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.



RECOMMENDED HOLE LAYOUT

7	1.584	1.500	15	32	2-104352-1
6	3.984	3.900	39	80	2-104352-0
6	2.984	2.900	29	60	1-104352-9
6	2.484	2.400	24	50	1-104352-8
6	1.984	1.900	19	40	1-104352-7
6	1.684	1.600	16	34	1-104352-6
6	1.484	1.400	14	30	1-104352-5
6	1.384	1.300	13	28	1-104352-4
6	1.284	1.200	12	26	1-104352-3
6	1.184	1.100	11	24	1-104352-2
6	1.084	1.000	10	22	1-104352-1
6	.984	.900	9	20	1-104352-0
6	.884	.800	8	18	104352-9
6	.784	.700	7	16	104352-8
6	.684	.600	6	14	104352-7
6	.584	.500	5	12	104352-6
6	.484	.400	4	10	104352-5
6	.384	.300	3	8	104352-4
6	.284	.200	2	6	104352-3
6	.184	.100	1	4	104352-2
6	.084			2	104352-1
PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: H MOLL 2-8-88	DATE: 2-8-88	APVD: R FEJDT 2-8-88	NAME: R FLICKER
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
MATERIAL: HOUSING: FLAME	SEE TABLE	SIZE: A1	CAFE CODE: 00779	DRAWING NO: 104352	RESTRICTED TO: -
CUSTOMER DRAWING			SCALE: 4:1	SHEET: 1 OF 1	REV: N

Tyco Electronics Corporation  
Harrisburg, Pa

HEADER ASSY, MOD II,  
BREAKAWAY, DBL ROW,  
.100X.100